

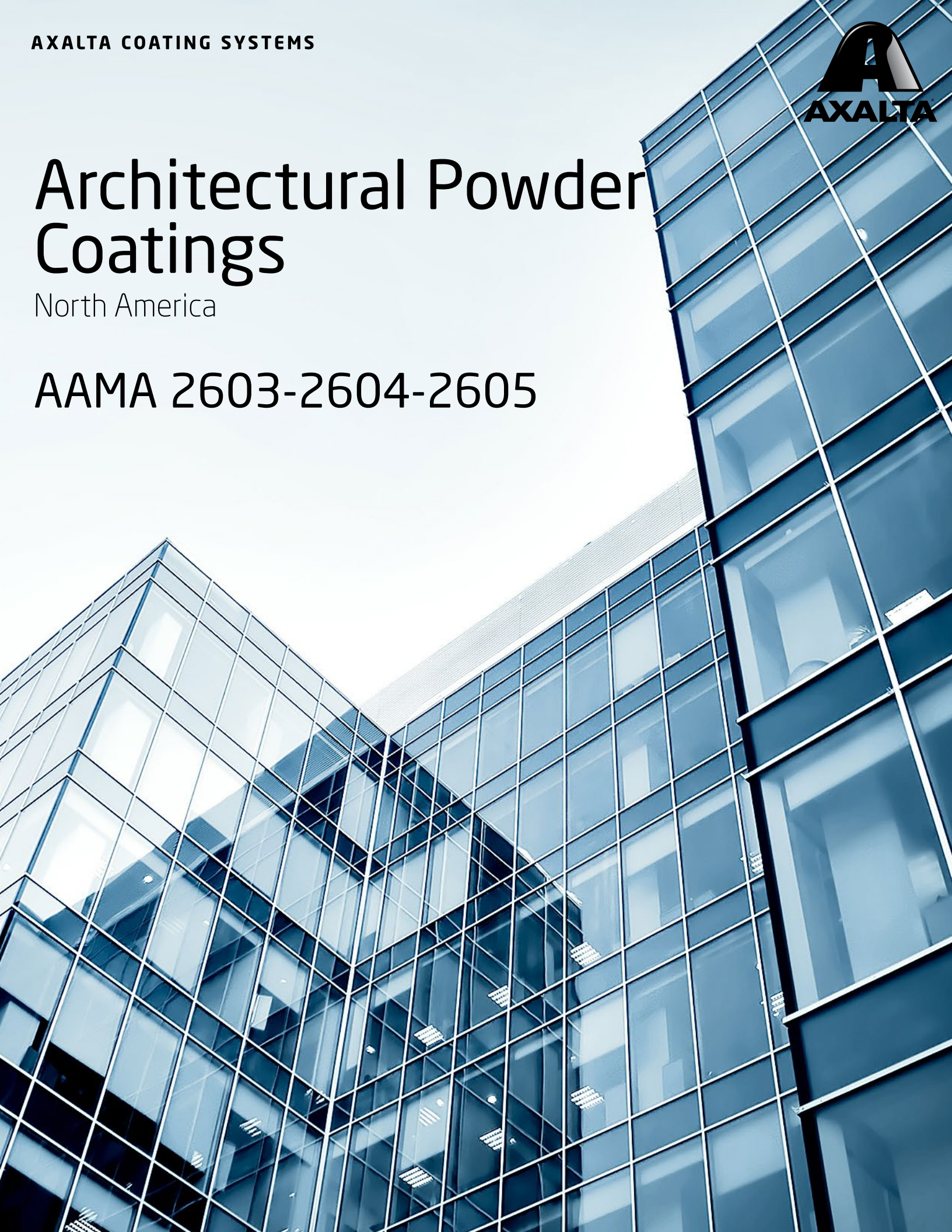
AXALTA COATING SYSTEMS




# Architectural Powder Coatings

North America

AAMA 2603-2604-2605







Axalta Coating Systems is a leading global company focused 100% on coatings. Our goal is to provide customers with innovative, colorful, beautiful and sustainable solutions. On every surface they touch, our coatings are designed to prevent corrosion, increase productivity and enable the materials we coat to last longer.

## Metallic

One coat functional colors that provide exceptional coverage that offer depth and brilliance.

[Read More](#)

## Glosses/ Matte & Fine Texture

Rich colors providing superior coverage and transfer efficiency.


[Read More](#)

## Anodic

Beautiful colors that simulate the effects of anodized colors.

[Read More](#)





**Alesta AR300 Durable** powder coatings are polyesters featuring high quality exterior grade pigments. They exhibit durable outdoor weathering properties that exceed American Architectural Manufacturers Association (AAMA) 2603 requirements.

**Alesta AR400 Super Durable** powder coatings are premium weathering polyesters featuring high quality exterior grade pigments. They exhibit superior outdoor weathering properties that exceed AAMA 2604 requirement.

**Alesta AR500 Hyper Durable** powder coatings deliver ultra weathering performance that exceeds AAMA 2605 requirements. This thermosetting fluoropolymer technology provides the highest level of color and gloss retention available. Compared to conventional liquid systems, Alesta AR500 offers many advantages including superior mechanical properties.

**Our coatings emit virtually zero volatile organic compounds (voc) in the curing process since they contain no solvents.**



# Metallics

To request a chip sample click on color



**ARCADIA SILVER**  
CFA600B1 (AR400)



**METALLIC BRONZE MATTE**  
HFJ603M4 (AR400)  
FFJ605M4 (AR500)



**ENDURING BRONZE MATTE**  
HFJ601S4 (AR400)  
FFJ603S3 (AR500)



**STARDUST SILVER**  
HFA603B5 (AR400)



**FLA BRONZE**  
HFJ616S5 (AR300)



**LIGHT BRONZE**  
HFJ628B4 (AR400)

To Request Samples of **All Colors** Click Here



**BROWN BRONZE MATTE**  
HFJ602S4 (AR400)  
FFJ604S4 (AR500)



**BAP BRONZE**  
HFJ611M5 (AR300)

## Metallics

Brilliant coatings designed to emulate metallic finishes. Warm rich hues that are as versatile as they are beautiful.





# Matte & Smooth Finishes

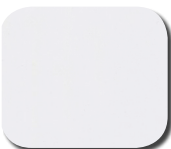
AR300/AR400/AR500

A wide array of beautifully rich colors provides you with design freedom. Alestia Powder Coatings deliver superior coverage and transfer efficiency so you can get more done in less time.

**Design Freedom Offers Greater Creativity.**



To request a chip sample click on color



**FLORIDA WHITE**  
HFW615S8 (AR300)



**BAP WHITE**  
HFW611S7 (AR300)



**BONE WHITE MATTE**  
HFW605S4 (AR400)  
FFW605S3 (AR500)



**IVORY MATTE**  
HFL600S4 (AR400)  
FFL600S3 (AR500)



**FLORIDA IVORY**  
HFL602S8 (AR300)

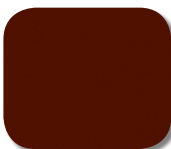


**SANDSTONE MATTE**  
HFT601S4 (AR400)  
FFL601S4 (AR500)

To Request Samples of All Colors Click Here



**LT. SEAWOLF MATTE**  
HFT602S3 (AR400)  
FFT600S3 (AR500)



**BRICK RED MATTE**  
HFR603S3 (AR400)  
FFR601S3 (AR500)



**COLONIAL BLUE MATTE**  
HFK600S4 (AR400)  
FFK602S4 (AR500)



**INTERSTATE GREEN MATTE**  
HFG600S4 (AR400)  
FFG601S3 (AR500)



**CHARCOAL GRAY MATTE**  
HFH606S4 (AR400)  
FFH601S3 (AR500)



**\*RICH BLACK MATTE**  
PFB706S4 (AR400)  
PFB602S2 (AR500)





# Anodic

## Anodic

This enticing collection offers the effect of standard anodized finishes in a range of colors closely simulating the anodic shades. Anodic finishes can be used on **any metal substrate and shape**. These beautiful colors are also environmentally friendly.

To request a chip sample click on color



**ANODIC NATURA**  
AE20107000120 (AR300)  
CFA601B1 (AR400)



**ANODIC CHAMPAGNE**  
AE20101000220 (AR300)

To Request Samples of **All Colors** Click Here



**ANODIC BRONZE**  
AE20108000320 (AR300)



**ANODIC GOLD**  
AE20111000820 (AR300)



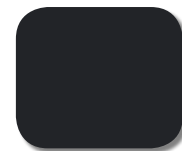
**ANODIC BROWN**  
AE20108000420 (AR300)



**ANODIC SAPPHIRE**  
AE20105000520 (AR300)



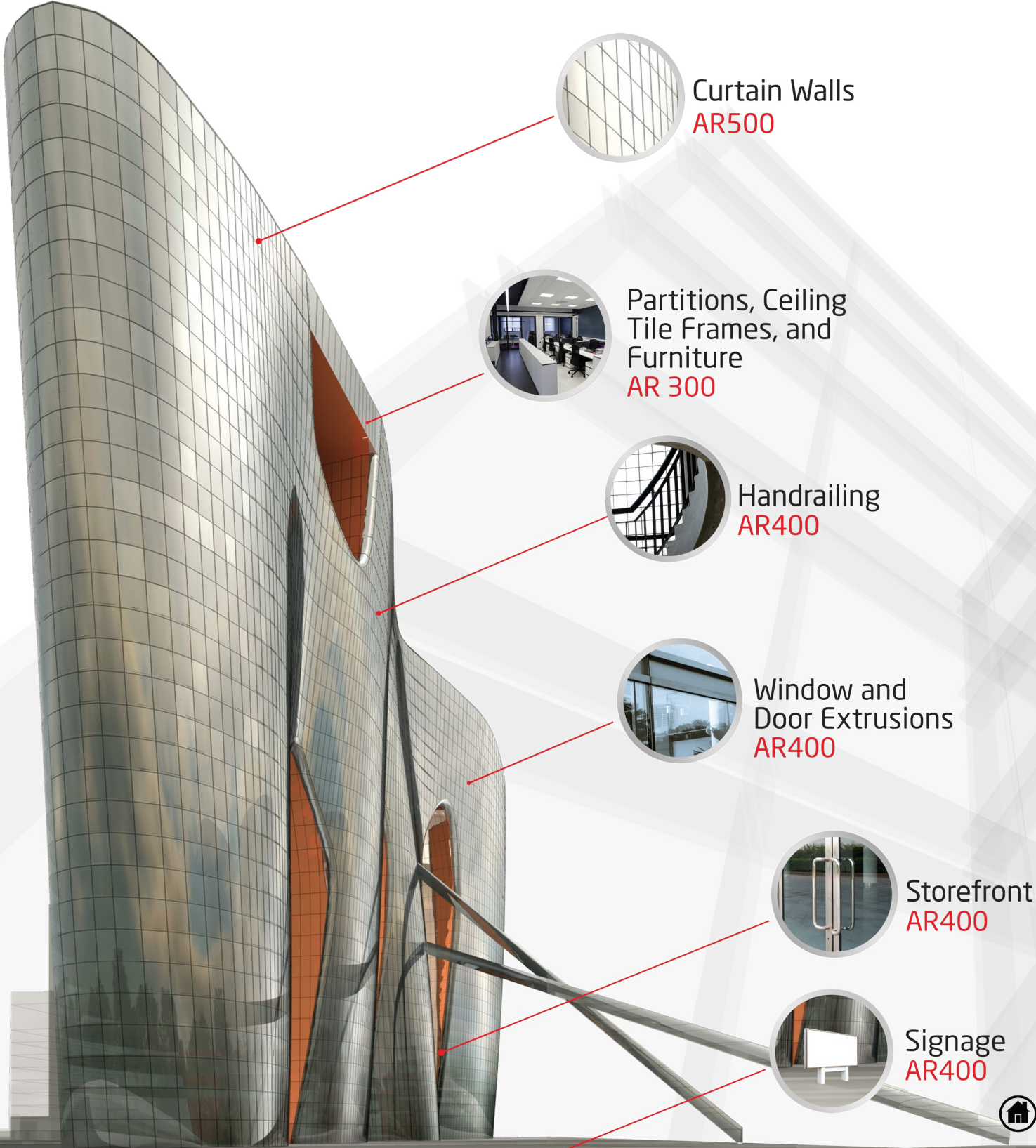
**ANODIC MALACHITE**  
AE20106000620 (AR300)



**ANODIC BLACK**  
AE20104000720 (AR300)

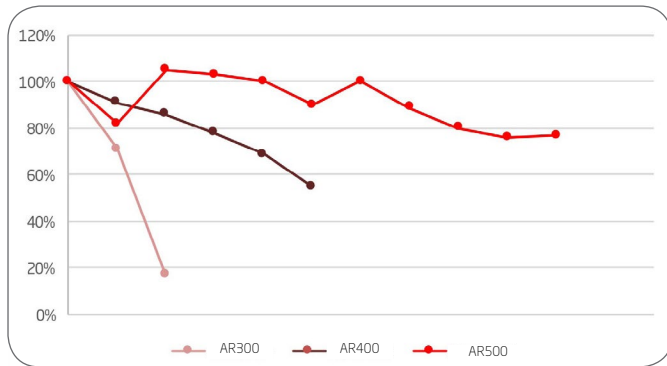


AR powder coatings provide a high level of design freedom and makes it easy to match virtually any building material. Colors and textures are easily adjusted to suit individual aesthetic preferences without compromising essential functional properties such as weatherability or impact and abrasion resistance.



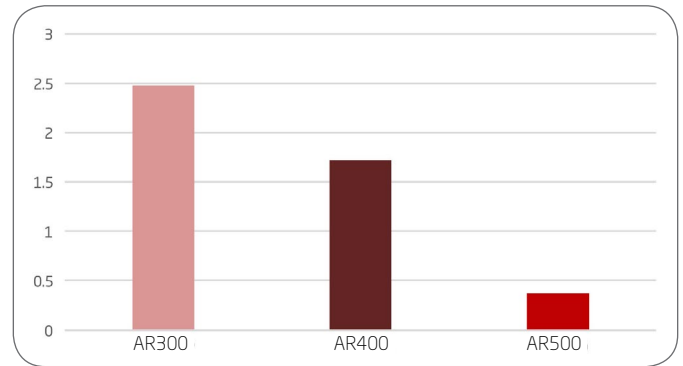
## Gloss Retention

Average gloss retention of 30 colors exposed in Florida



## Color Variation

Average Delta E of 30 colors exposed in Florida for two years



## Industry Standards

Since 1936, the American Architectural Manufacturers Association (AAMA), has stood as a strong advocate for manufacturers and professionals in the fenestration industry with respect to:

Test	AAMA 2603-13 (Polyester)	AAMA 2604-13 (Premium Weathering)	AAMA 2605-13 (Fluoropolymer)
Dry Film Hardness	Pass	Pass	Pass
Dry Film Adhesion	Pass	Pass	Pass
Wet Film Adhesion	Pass	Pass	Pass
Boiling Water Adhesion	Pass	Pass	Pass
Impact Resistance	Pass	Pass	Pass
Abrasion Resistance	N/A	Pass	Pass
Muriatic Acid Resistance	Pass	Pass	Pass
Mortar Resistance	Pass	Pass	Pass
Nitric Acid Resistance	N/A	Pass	Pass
Detergent Resistance	N/A	Pass	Pass
Window Cleaner Resistance	N/A	Pass	Pass
Humidity Resistance	1500 hrs.	3000 hrs.	4000 hrs.
Salt Spray Resistance	1500 hrs.	3000 hrs.	N/A
Cyclical Corrosion	N/A	N/A	2000 hrs.
South Florida Weathering	1 yr.	5 yrs.	10 yrs.
Color Retention	Slight Fade	< 5 Delta E (Hunter)	< 5 Delta E (Hunter)
Chalk Resistance	Slight Chalk	< No. 8	< No. 8
Gloss Retention	Slight Chalk/Fade	> 30%	> 50%

For further information, visit us at [axalta.us/powder](http://axalta.us/powder), or contact an Architectural team member at:

✉ [architecturalna-powder@axaltacs.com](mailto:architecturalna-powder@axaltacs.com)

☎ 1.800.247.3886

